# SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - AFT-RCS FMEA NO 05-6KA-2255E -1 REV:11/03/87

ASSEMBLY : AFT MCA 1,2,3

CRIT. FUNC: 1

7 44 in 10 15 174644

P/N RI :JANTXV1N4246

CRIT. HDW:

P/N VENDOR: QUANTITY :8 VEHICLE 102 103 104 EFFECTIVITY: X X X

:EIGHT

EFFECTIVITY: X X X PHASE(S): FL X LO X OO X DO X LS X

. REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS

PREPARED BY:

APPROVED BY:

APPROVED BY (NASA):

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TTEM:

BLOCKING DIGDE - LEFT AND RIGHT AFT RCS FUEL AND OXIDIZER MANIFOLDS T1,2,3,4 ISOLATION VALVE CONTROL CIRCUIT (MANUAL OPEN/CLOSE INHIBIT).

## FUNCTION:

PROVIDES BLOCKING BETWEEN DUAL STIMULI (FROM MANUAL SWITCH "OFEN" CIRCUIT AND "CLOSE" LIMIT SWITCHES) TO HYBRID RELAY INHIBIT LOGIC INPUTS FOR THE CONTROL OF 3 PHASE AC VOLTAGE TO THE FUEL AND OXIDIZER MANIFOLDS 1,2,3,4 ISOLATION VALVE CONTROL CIRCUITS.

OV-102 - 54V76A114A2CR13,17. 55V76A115A2CR40,66.

56V76A116A1CR107,109,111. 56V76A116A5CR27.

OV-103 & SUBS - 54V76A114A1CR2,3. 55V76A115A1CR2,A2CR10.

56V76Al16AlCR1,3,107,120.

#### FAILURE MODE:

OPEN, FAILS TO CONDUCT, HIGH RESISTANCE

## CAUSE(S):

THERMAL STRESS, MECHANICAL SHOCK, VIBRATION

### EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE
- (A) LOSS OR DEGRADATION OF ABILITY TO ENERGIZE THE AFFECTED VALVE DRIVES, INHIBIT LOGIC CIRCUIT.
- (B) THE AFFECTED LOGIC INPUT CANNOT INHIBIT THE VALVE DRIVE "CLOSE" CIRCUITRY.
- (C,D) NO EFFECT.

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(E) FUNCTIONAL CRITICALITY EFFECT - VALVE WILL CHATTER OFF THE OPEN STOP. POSSIBLE LOSS OF CREW/VEHICLE DUE TO CONTINUOUS MOTOR OPERATIONS IN CONJUNCTION WITH A BELLOWS LEAK AND LEADING TO VALVE RUPTURE AND PROPELLANT RELEASE. REQUIRES TWO OTHER FAILURES (MANUAL CLOSE/OPEN INHIBIT DIODE SHORT, BELLOWS LEAK) BEFORE EFFECT IS MANIFESTED. A BELLOWS LEAK IS UNDETECTABLE EXCEPT BY PERFORMING A SNIFF CHECK OF THE VALVE'S ACTUATOR ON THE GROUND.

# ISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE REFER TO APPENDIX F, ITEM NO. 3 DIODE.
- (B) GROUND TURNAROUND TEST
  COMPONENT CHECKED OUT EVERY FLIGHT DURING GROUND TURNAROUND. THE TESTING
  CONSISTS OF CYCLING VALVE MANUAL SWITCHES AND/OR SENDING GENERAL PURPOSE
  COMPUTER (GPC) COMMANDS TO CYCLE VALVES OR HEATERS WHILE MONITORING
  VEHICLE INSTRUMENTATION TO DETERMINE IF COMPONENTS HAVE FAILED.
- (E) OPERATIONAL USE

  NO ACTION FOR FIRST FAILURE NOT DETECTABLE. IF CONTINUOUS FOWER
  SITUATION EXISTS, REMOVE POWER FROM RELAY BY PLACING MANUAL SWITCH IN
  GPC POSITION.